

# Les défis technologiques de la filière hydrogène

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# IMPLICATIONS PROJETS HYDROGÈNE

- Route Map du Québec;
- Production d'hydrogène à partir de la biomasse, déchets et gaz naturel (gazéification, pyrolyse...);
- Stockage d'hydrogène sous forme de liquide chimique (Ammoniac, MCH-Toluène);
- Réactions chimiques avec l'hydrogène:
  - Production ammoniac (Micro-ondes, Chemical Looping);
  - Avec CO<sub>2</sub> pour Méthanol (avec la compagnie Total);
  - Différentes hydrogénations dans des réacteurs multiphasiques.
- CCS-CCU



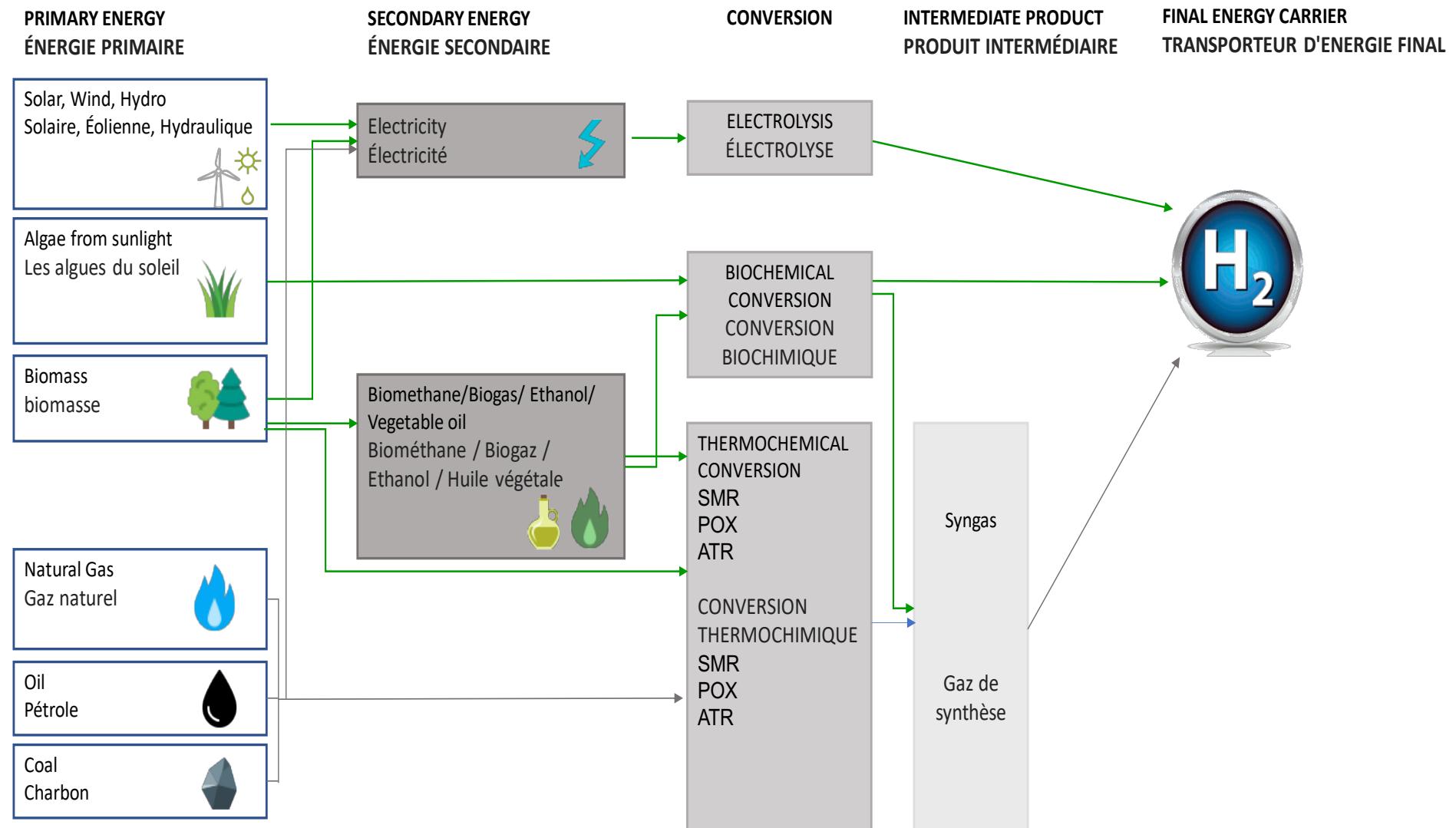
# LES DÉFIS TECHNOLOGIQUES DE LA FILIÈRE HYDROGÈNE

- Différentes méthodes de production: Gris-Bleu-Vert
- Les coûts de production
- Différentes méthodes de transport;
- Les coûts de transport
- Différentes utilisations
- Chimie verte: d'où provient le "C"
- CCS/CCU: quelques vérités

$H_2$ : il faut le produire (1), le stocker et le transporter (2) et faire quelque chose avec(3)!



# 1. PROCESSES FOR PRODUCING HYDROGEN AND HYDROGEN BASED PRODUCTS



# 1. COST AND PERFORMANCE CHARACTERISTICS OF VARIOUS H<sub>2</sub> PRODUCTION PATHWAYS AS OF 2019

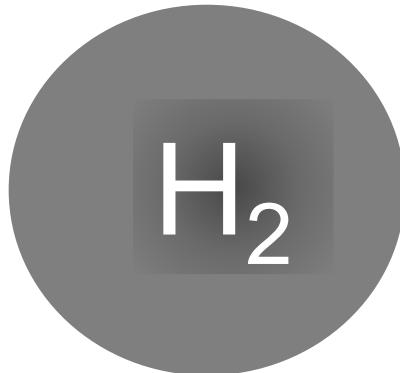
Process	Status of Technology	Efficiency [%]	Costs Relative to SMR	GHG emission
Steam methane reforming (SMR)	Mature	70-80	1	High due to use of natural gas as feedstock
Water electrolysis	Mature	60-80	2.4-3.4	Zero emission using hydroelectricity or other renewable source
Biomass gasification	R&D	30-40	1.2-4	Neutral CO <sub>2</sub>
Biomass pyrolysis	Mature	35-50	1.24-3	Neutral CO <sub>2</sub>
Biogas conventional reforming	Mature		--	Neutral CO <sub>2</sub>
Biogas catalytic membrane reactor	Early R&D	45%	--	Neutral CO <sub>2</sub>
Biochemical conversion of biomass to hydrogen	R&D	Photobiological: 10-11 Dark fermentation: 60-80 Photo Fermentation: 0.1	2.9-3.1	Neutral/negative CO <sub>2</sub>



## 1. HYDROGEN PRODUCTION

Currently, hydrogen consumption worldwide is about 65 million tones per year which are mainly produced from fossil fuels, natural gas and coal.

- As a result, hydrogen production emits globally about 830Mt CO<sub>2</sub>/year (IEA, 2019). (SMR: 1t H<sub>2</sub>=8.5t CO<sub>2</sub>)



Méthane sans CCS



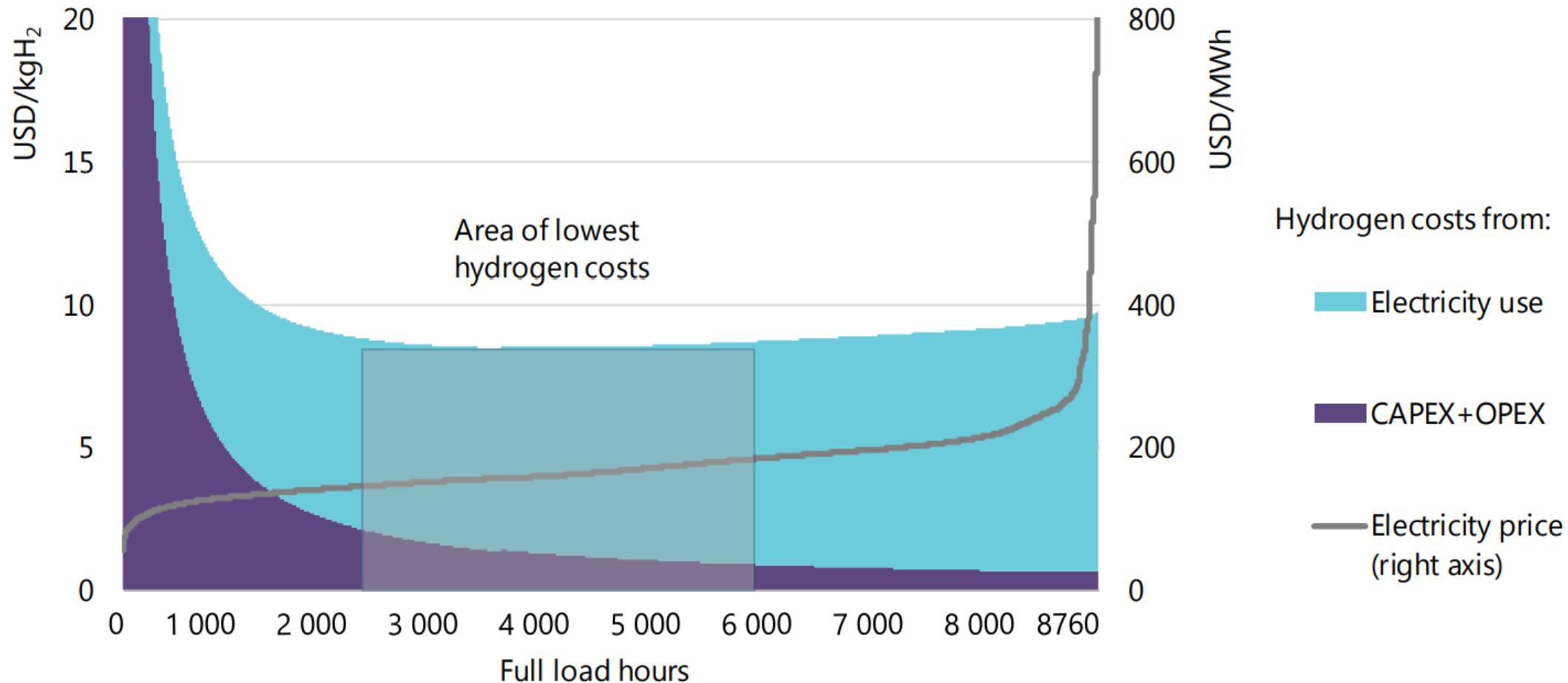
Méthane avec CCS



Énergie propre  
World-Class Engineering



# 1. HYDROGEN COSTS FROM ELECTROLYSIS USING GRID ELECTRICITY



# ELECTROLYSER KEY FEATURES

	Alkaline electrolysis cells (AEC)	Proton exchange membrane cell (PEMC)	Solid oxide electrolysis cells (SOEC)
<b>Electrolyte</b>	KOH/NaOH (liquid)	Polymer (solid)	Ceramic (solid)
<b>Operating Pressure (bar)</b>	2-10	15-30	<30
<b>Operating Temperature (°C)</b>	60-90 (up to 200)	50-90	500-1000
<b>Stack Lifetime (h)</b>	<90,000	<40,000	<40,000
<b>System Lifetime (year)</b>	20-30	10-20	-
<b>Efficiency (HHV)</b>	62-82%	67-84%	~90%
<b>Cold Startup (min)</b>	>15	<10	>60
<b>Annual Degradation (%)</b>	2-4	2-4	17
<b>Cost at 2019 (US\$/kW)</b>	700–1400	1400–2400	> 2300
<b>Target Cost by 2050 (\$/kW)</b>	~574	~700	~200
<b>Maturity</b>	Commercial	Commercial	R&D
<b>Largest capacity as of 2019 (MW)</b>	10 <sup>(2)</sup>	20 <sup>(3)</sup>	



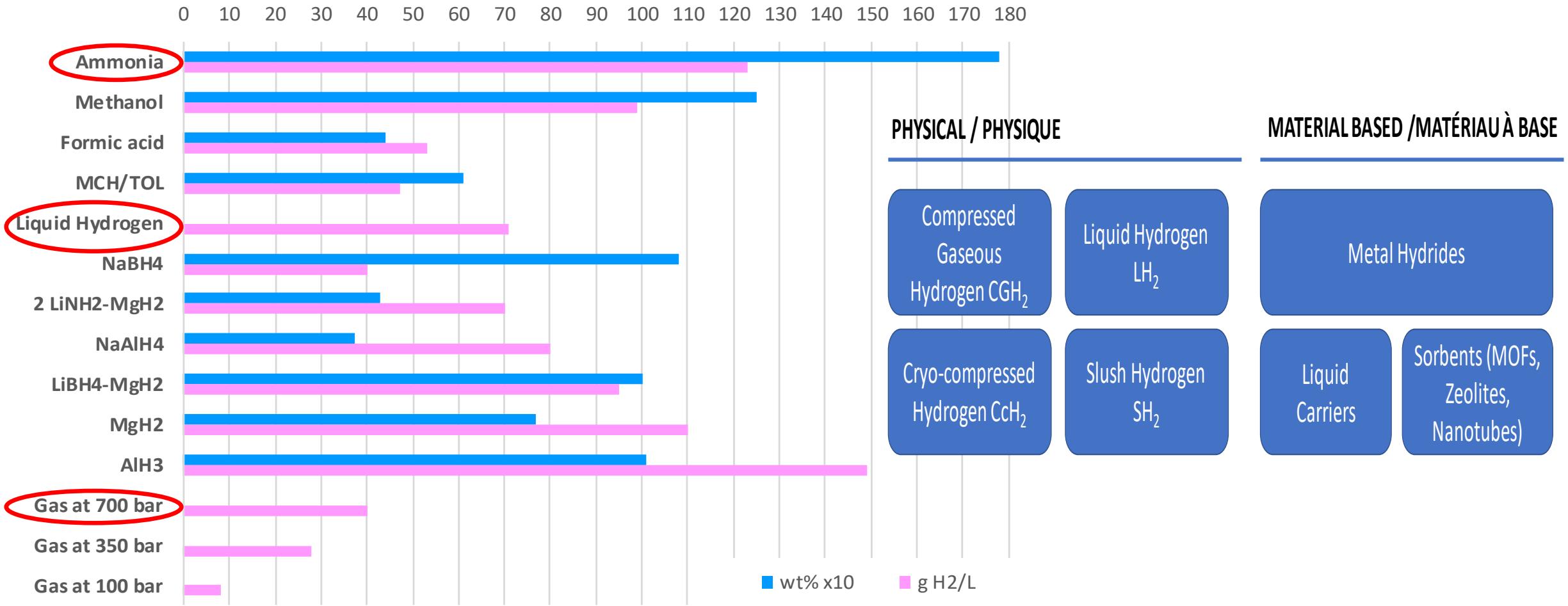
# COST BREAKDOWN FOR H<sub>2</sub> PRODUCTION PEM AND AEC ELECTROLYSIS BASELINE CASES

Component	AEC		PEMC	
	Current forecast	Future forecast	Current forecast	Future forecast
Production cost (2019 \$/kg)	\$3.60	\$2.74	\$5.15	\$2.98
Capital-Related Costs	\$1.29	\$0.72	\$2.27	\$0.86
Decommissioning Costs	\$0.19	\$0.10	\$0.36	\$0.13
Fixed O&M	\$0.46	\$0.26	\$0.86	\$0.33
Feedstock Costs	\$1.43	\$1.43	\$1.44	\$1.44
Other Raw Material Costs	\$0.01	\$0.01	--	--
Other Variable Costs (including utilities)	\$0.22	\$0.22	\$0.22	\$0.22

Note: Capital cost of 574 US\$/kW and 700 US\$/kW were used for the future forecasts for AEC and PEMC in 2030.



## 2. VOLUMETRIC (G/L) AND GRAVIMETRIC (WT% MULTIPLIED BY TEN) HYDROGEN STORAGE DENSITIES OF CONSIDERED TECHNOLOGIES



# SOYONS RÉALISTES!

- OCP (Nigeria seulement): 750,000 t ammoniac /an, 1 Mt d'engrais/an
- Electrolyseur PEM: 1 GW et 85 TWh
- Production H<sub>2</sub> = 140,000 t/an
- Consommation d'eau = 2,3 Mm<sup>3</sup>/an (eq. à 100,000 habitants)
- Capex (PEM) = 1.5-2 G\$US
- Électricité (rendement 70%) = 1.5 GW

Comment?

- Noor (3,000 ha)
- 4 centrales solaires = 580 MW (ele?)
- Il faut plus que le double de Noor!



## 2. COUT DU TRANSPORT

### CAPEX:

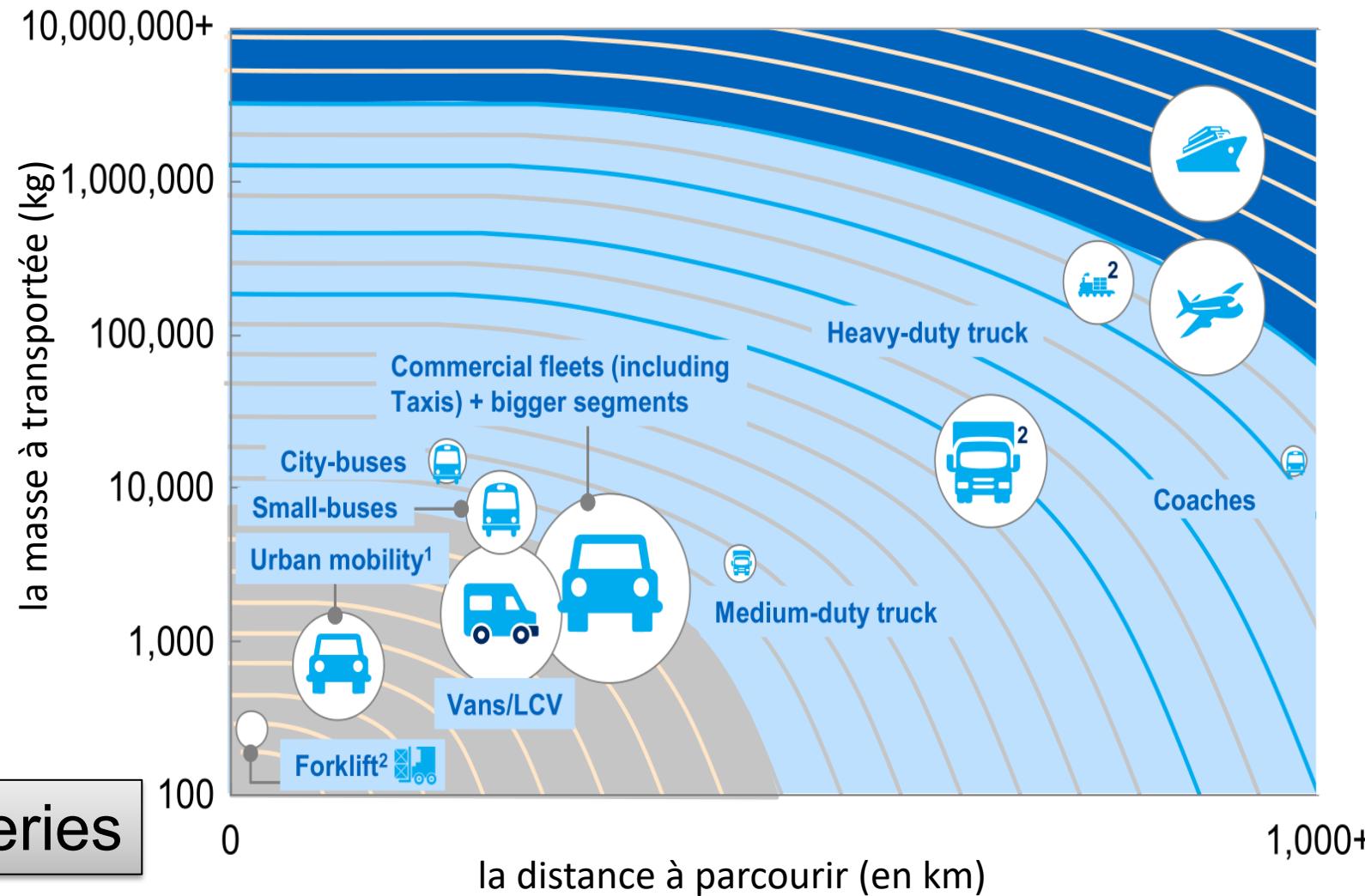
- Comparing the different technologies, the hydrogen liquefaction process requires the lowest capital investment compared to other options.
- The highest capital cost is for ammonia production due to the high-pressure process.

### OPEX:

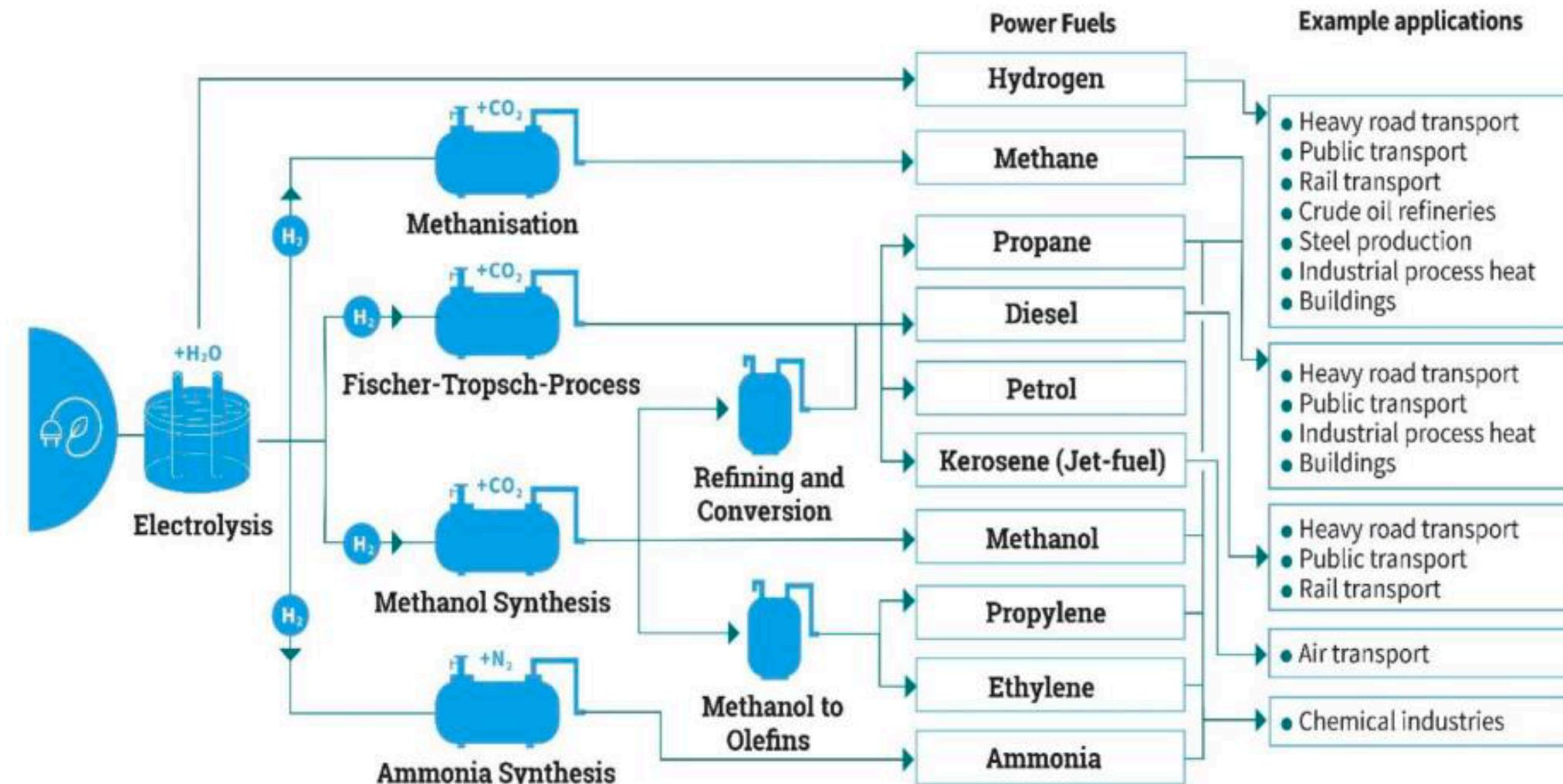
- Comparing operation costs of different carrier production also puts liquefaction of hydrogen and ammonia at the best place.
  - It has the lowest OPEX compared to all other options.
- Based on the costing model results (500,000kg/y) the LH<sub>2</sub> cost is at US\$ 3-5/kg H<sub>2</sub>, MCH at US\$ 7.55/kg and ammonia at US\$ 4/kg H<sub>2</sub>.
  - The cost includes the production and dehydrogenation of carrier and transmission.
  - However, these costs are expected to decrease significantly with the developments on more efficient process from liquefaction and novel ammonia production processes at lower temperatures.



### 3. H<sub>2</sub> POUR TRANSPORT



### 3. CHIMIE VERTE: BESOIN DE C (AUTRE QUE AMMONIAC)



### 3. CCS---POST-COMBUSTION CO<sub>2</sub> CAPTURE DISADVANTAGES – AN OVERVIEW

- CO<sub>2</sub> capture is significantly **energy intensive** process.
- Plot space requirements are significant.
  - The back-end at existing plants is often already crowded by other emission control equipment.
- Most sorbents **need very pure flue gas** to minimize sorbent degradation and contamination.
  - Typically < 10 ppmv or as low as 1 ppmv of SO<sub>2</sub> plus NO<sub>2</sub> is required depending on the particular sorbent
- Solvent stability is a major issue which causes **increase of OPEX for solvent replacement**.
- Solvent reclamation to remove **degradation products** enforces additional cost and challenges for waste management.
- Solvent emission can cause **negative environmental impact** which potentially can prevent a permit to operate.
- **Loss of solvent** due to emission also will increase OPEX.
- **Water consumption is significantly high**.
- **Waste water treatment** is complicated and expensive.
- **Corrosive nature of the solvent** enforces using corrosive-resistance MoC which results in higher CAPEX.



## CONCLUSION: LES DÉFIS TECHNOLOGIQUES DE LA FILIÈRE HYDROGÈNE

1. Les coûts de production de H<sub>2</sub> vert : 3x SMR (CH<sub>4</sub>): à diminuer
2. Transport d'H<sub>2</sub> par ammoniac: améliorer le procédé Haber-Bosch
3. Différentes utilisations:
  - transport (Grosses masses et longues distances)
  - Chimie verte: d'où provient le "C" attention aux technologies CCS/CCU: tout reste possible



## INSTAURATION D'UNE FEUILLE DE ROUTE (1/2)

### Actions techniques:

- Un volet production (objectifs chiffrés de volume et de coûts, quantité de CO<sub>2</sub> évitée) par technologie (électrolyse, gazéifieur, SMR décarboné);
- Un volet consommation chiffrée par application (mobilité, chimie verte, sidérurgie) incluant les émissions évitées grâce à l'utilisation de l'hydrogène;
- L'identification des partenaires possibles et des propositions de mécanismes de support.



## INSTAURATION D'UNE FEUILLE DE ROUTE (2/2)

### Actions politiques:

- L'instauration d'un cadre politique, légal et réglementaire cohérent et incitatif pour aider à dé-risquer les investissements privés ;
- La mise en place d'incitats financiers (subventions, réduction de taxes, réglementation, facilitation de projets de démonstration) pour favoriser les investissements ;
- La sensibilisation du public sur l'intérêt de l'hydrogène dans le cadre de la transition énergétique et la mise en place de mesures pour encourager son adoption ;
- Le développement des compétences (formations universitaires, programmes de recherche, plateformes d'innovation) dans les secteurs d'application les plus porteurs.



# PRODUCTION DE CARBURANTS OU DE VECTEURS ÉNERGÉTIQUES VERTS.

